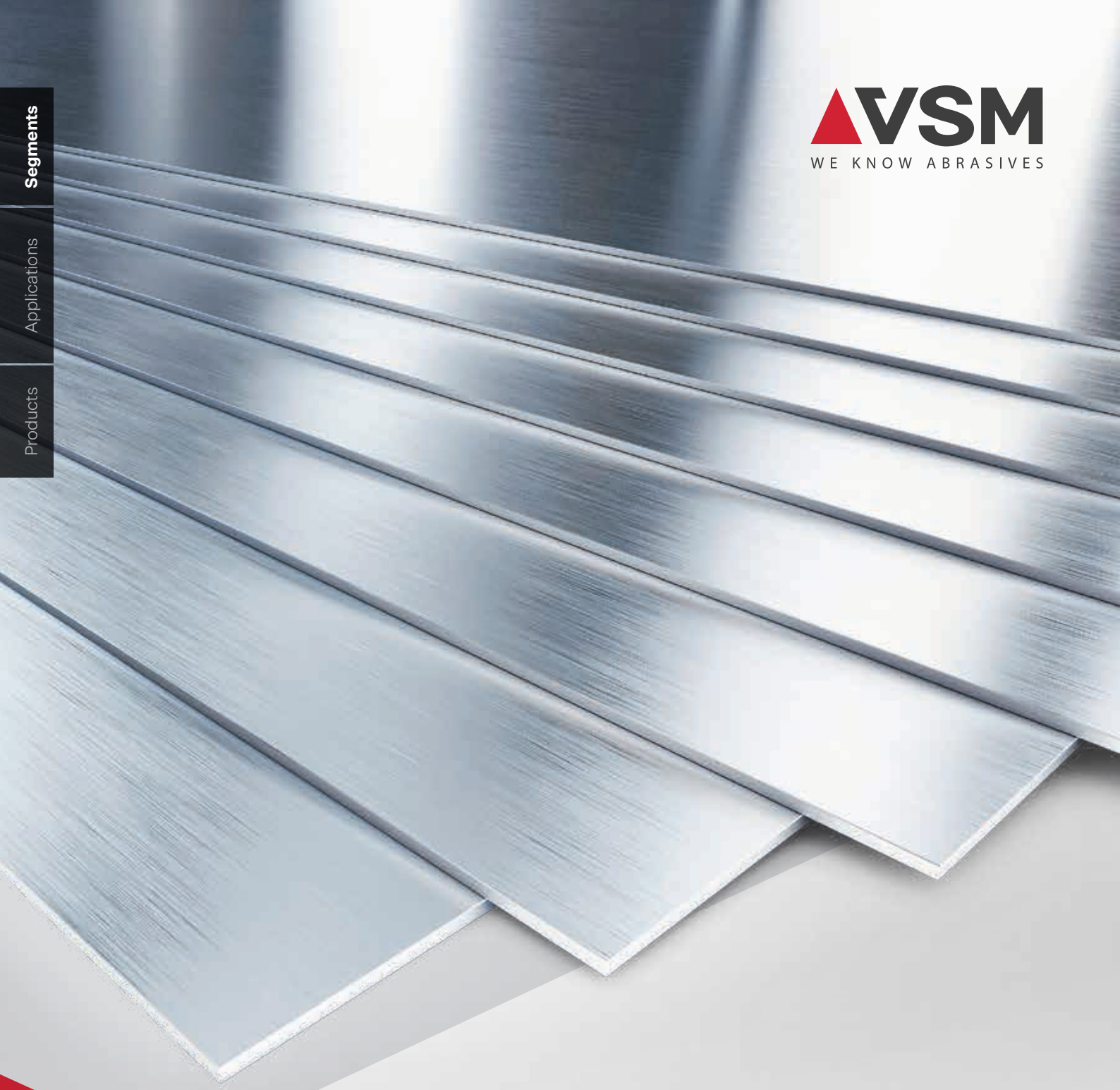
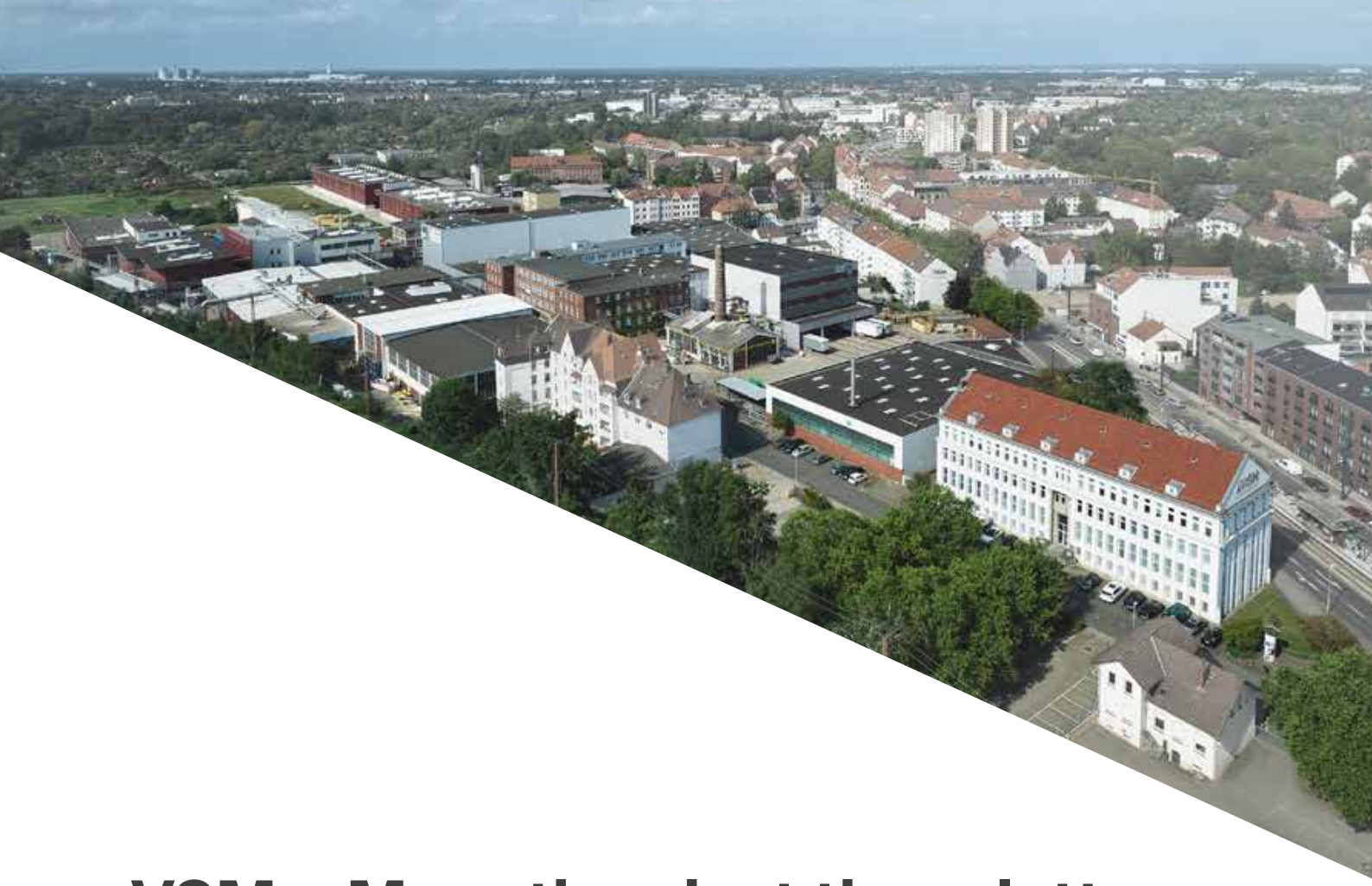
VSM
WE KNOW ABRASIVES



METAL PROCESSING

Abrasives for perfect surfaces



VSM – More than just three letters

VSM stands for competence, quality and customer orientation.

Very few others understand grinding processes like we do. Not only do we grind every surface to precision, we also analyse the specific grinding applications of our customers so that we can always find the best, long-term solution. Process-related expertise is one of the distinguishing features of VSM.

We know abrasives

Because we understand them. VSM develops and produces all the main preliminary products such as backing fabrics, resinoid bonds and abrasive grains at its Hanover site. By doing so, we fulfil our high, self-imposed requirements in industry, the commercial and trade sector. The continuous development of further grain compositions, their refinement and processing ensures that VSM remains one of the most experienced manufacturers of ceramic grain worldwide.

Application-based expertise

We see the entire grinding processes of our customers as a challenge. A global network of VSM specialists provides expert advice wherever it is needed irrespective of whether your company is large or small. Thanks to our close collaboration with machine manufacturers, cutting fluid experts and research institutes, we ensure that our customers can benefit from technological trends as soon as possible.

We make our expertise available for you

The VSM Competence Center (CC) in Hanover provides an opportunity for product training, seminars and extensive application tests. Customer applications can be adjusted and results reviewed. This service from VSM reduces downtimes and productivity losses for our customers.

Certified and recognized worldwide

VSM has been certified to ISO standard 9001:2008 as its basis for quality assurance for many years. In addition, it is a member of FEPA, oSa and the German Abrasives Association (VDS).

Since more than 160 years

Founded in 1864 in Hanover-Hainholz - more than 160 years' experience in the production of coated abrasives.

More than 900 employees

More than 900 employees are working on behalf of our customers worldwide each day.

VSM worldwide – operating in more than 70 countries

VSM is operating in more than 70 countries with international subsidiaries and numerous partners.

Made in Germany – Headquarters in Hanover

VSM stands for competence, quality and customer orientation.

Extremely high level of safety – certified and recognized worldwide

All VSM abrasives have been certified by internationally recognized testing bodies for many years and therefore conform to the highest safety standards.

Internal research and development – high vertical integration

VSM has its own internal grain and cloth production and develops almost all of its preliminary products itself. This enables us to achieve a consistently high quality of abrasives.

Our products

For almost every application

From welding seams to sheet metal working, vehicle bodywork and cast materials: VSM produces more than 200 different product ranges that can be worked into rolls, discs, belts and sheets on a range of different backing materials and in various shapes. Furthermore, we supply high-quality preliminary products to specialist customizers. This means that virtually any requirement can be met by VSM abrasives.

You can always rely on the **high level of advisory expertise** of our applications engineers and VSM consultants and the **extensive product range** for a wide variety of technical challenges.

You can rely on the following:

- High-performance products made in Germany
- On-site application-based advice
- Reliable delivery performance
- Analyses of problems and preliminary tests in the VSM Competence Center
- Expertise based on co-operating with more than 60 machine manufacturers worldwide
- A global distribution network with subsidiaries and partners in more than 70 countries

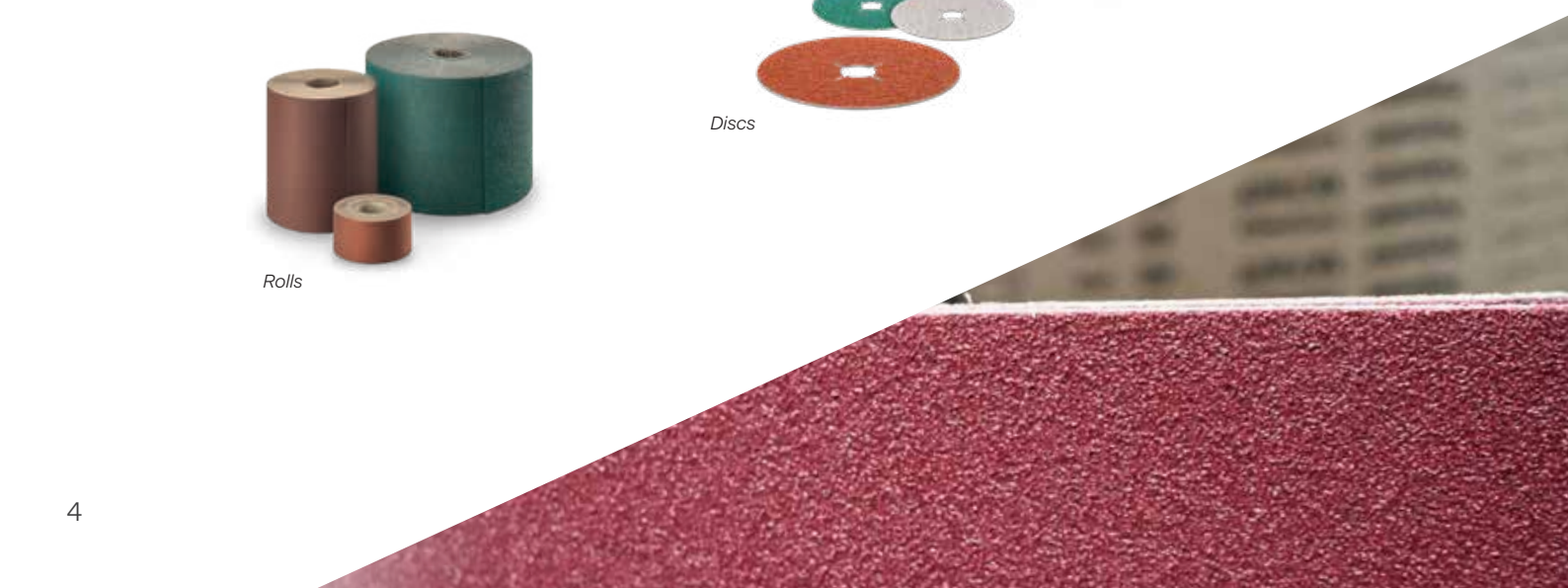
Jumbos

Narrow belts

Wide belts

Discs

Rolls



VSM – your specialist for metalworking

Benefit from efficient VSM abrasives

Whether you want a high stock removal rate or the perfect surface, VSM can offer the appropriate abrasive for every requirement in metalworking. Be it flat surface grinding, cylindrical grinding, off-hand grinding or hand-held machines, our products will always meet the highest standards for service life, stock removal capacity and surface quality.

A **high stock removal** rate requires aggressive grinding with low physical strain for the user. The aim is a high stock removal rate per time unit.

Consistent and reproducible surface results and **specific surface finishes,** surface roughnesses and gloss levels are crucial for a perfect finish.

VSM offers a complete product range

For all grinding tasks – in particular for metal working – we will provide you with the appropriate grinding tools on a cloth, paper or vulcanised fibre backing. From **VSM DIAMOND** to **VSM CERAMICS, VSM COMPACTGRAIN** and **VSM NON-WOVEN,** in a wide range of different shapes and dimensions, our product range has everything.

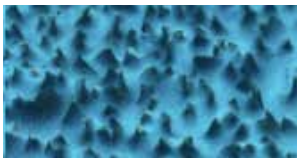
Efficient grinding – the right grain for every application

VSM produces abrasives for a wide range of applications. From a high stock removal rate to a reproducible surface, our range of abrasives, with more than 25,000 items, will have the appropriate solution for your grinding process.

Due to their exceptional properties, **VSM DIAMOND** and **VSM CBN** abrasives produce outstanding results when machining hard and brittle materials and wear-resistant HVOF coatings (thermal spray coatings).

VSM DIAMOND/CBN

VSM ACTIROX stands for maximum stock removal and increased productivity due to its geometrically shaped ceramic grain.



VSM ACTIROX

Our specialist products with a self-sharpening effect, **VSM CERAMICS Plus** and **VSM CERAMICS,** achieve an extremely high stock removal rate and an extraordinarily long service life.

VSM CERAMICS Plus

VSM CERAMICS

Thanks to its randomised structure, the latest fine abrasive, **VSM XELERION,** enables a faultless and reproducible scratch pattern with sustained high stock removal. The long-term abrasive **VSM ILUMERON** achieves the highest gloss levels and perfect surface finishes. It also allows grinding and polishing to take place in a single processing step.

VSM XELERION

VSM ILUMERON

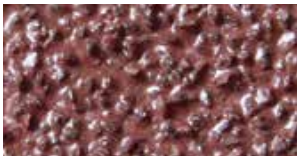
VSM COMPACTGRAIN Plus and **VSM COMPACTGRAIN** are characterised by their extremely long service life and an even surface. These product series are made of granulate that contains numerous abrasive grains. This technology continuously exposes unused, sharp grain tips.

VSM COMPACTGRAIN Plus

VSM COMPACTGRAIN

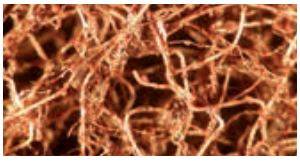
VSM ZIRCONIA ALUMINA, VSM ALUMINUM OXIDE and **VSM SILICON CARBIDE** are general all-rounders for a large number of applications. They can be used for processing metals, wood, plastics, glass, ceramics and stone. **VSM NON-WOVEN** products ensure a flawless surface finish, irrespective of whether they are used for decorative satin finishes, cleaning or light deburring work.

VSM ZIRCONIA ALUMINA



VSM ALUMINIUM OXIDE

VSM SILICON CARBIDE



VSM NON-WOVEN

VSM grain technologies in the spotlight

For high stock removal rates

VSM ACTIROX

- **Geometrically shaped** ceramic grain
- Maximum stock removal and a faster cut for superalloys and stainless steels
- Cool grinding extends the service life thanks to VSM TOP SIZE

VSM CERAMICS Plus

- **Optimised self-sharpening effect** when processing high-alloyed steels ensures very high stock removal rates
- Reduced temperature in the contact area
- Significantly extended service life

VSM CERAMICS

- Top product with **self-sharpening effect** for processing non-alloyed steels and stainless steels
- High removal rate
- Cool grinding allows longer contact times

For perfect surface finishes

VSM ILUMERON

- **Full faced coated long-term abrasive** with special bonding
- For fine and consistent surfaces with high gloss levels
- Developed primarily for processing stainless steels, superalloys and non-alloyed steels

VSM COMPACTGRAIN Plus

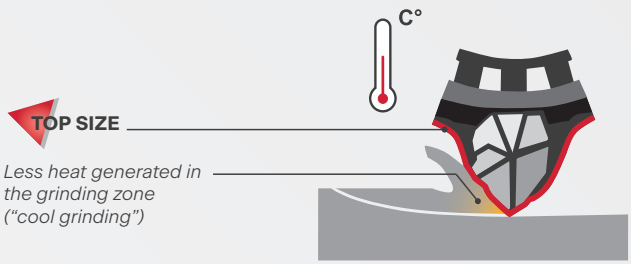
- **Long-term abrasive** that wears down uniformly to the backing material, achieving a consistent surface finish
- Optimised reserve grain capacity
- Improved bonding properties
- Continuous self-sharpening thanks to the granulate structure

NEW

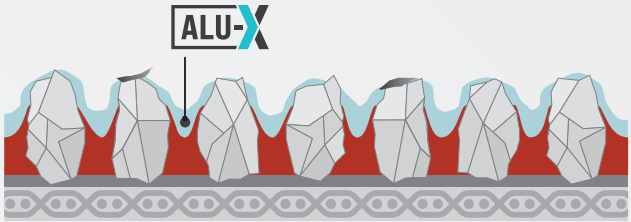
VSM XELERION

- **Fine abrasive** with dot structure
- High initial aggressiveness and constant stock removal
- Homogeneous surfaces up to high gloss
- Optimal distribution of force and heat for a consistent grinding result

VSM grinding-active additional layers



VSM TOP SIZE is recommended for dry machining heat-resistant stainless steels and non-ferrous metals. The grinding-active additional layer improves the cutting performance whilst reducing the temperature in the contact zone. This significantly extends the service life of the abrasive.



VSM ALU-X significantly reduces chip adhesion when processing non-ferrous metals and thus also reduces clogging of the abrasive. The service life is assured and extended so dramatically that excellent stock removal is achieved even after longer periods of use.

Your application

VSM abrasives are suitable for a wide range of metal applications.

Cast and forged parts

Special parts

Implants and medical instruments

Turbine blades

Tank and plant construction

Sheets

Tools

Vehicles and bodywork

Wire

Fittings

Tubes

Piston rods and cylinders

Rolls

Product overview

VSM Series	Stainless steel	Unalloyed steel	NE-Metalle	Backstand	Wide belt grinding	Flat grinding	Edge grinding	Centerless	Robotic grinding	Slack of belt	Angle grin-ding	Disc sanding	Dynafile sanding	Hand sanding
DA930X								⊙	⊙					⊙
DA930K											⊙	⊙		⊙
DA920Y				●				●	●					
BA970X								⊙						

				Backstand	Wide belt grinding	Flat grinding	Edge grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynafile sanding	Hand sanding
	AK890Y			○	○	○		○	○	○				
NEW	**AK895Y**			◎		◎	◎			◎				
	AF733										●			
	AF799										●			
	AF890										●			
NEW	**AF979**										●			
	XK733X			⊙		⊙		⊙	⊙					⊙
	XF733										○			
	XK885Y			●		●		●	●					
	XK880Y			⊙		⊙		⊙	⊙					
	XK785Y			●		●		●						
	XK888Z					●								
	XK877Z					●								
	XK870Y				⊙	⊙								⊙
	XK875X			●		●		●	●					
	XK870K										⊙	⊙		
	XK850X			⊙		⊙		⊙	⊙				⊙	⊙
	XK870T			⊙						⊙			⊙	
	XK870J			⊙					⊙	⊙				
	XK870F			⊙					⊙	⊙				
	XL870F										⊙	⊙		⊙
	XK760Y				●	●								
	XK760X			⊙		⊙		⊙	⊙	⊙			⊙	
	XK760K										⊙	⊙		
	XF885										●			
	XF870										⊙			
	XF850										⊙			
	XF760										⊙			
	XP780				●	●								

Last revised: 06/2026

Legend

CER = CERAMICS
ZA = ZIRCONIA ALUMINA
AO = ALUMINIUM OXIDE
SIC = SILICON CARBIDE

Features

○ for low to medium contact pressure
⊙ for medium contact pressure
● for medium to high contact pressure
◎ for high to very high contact pressure
also suitable for wet applications

Flexibility of the backing material (last letter of the series name):

E extremely flexible
F very flexible
J flexible
T semi-sturdy
X sturdy
Y very sturdy
Z extremely sturdy

Stock removal → Surface

Backing	Grain technology	Features	357 µm	251 µm	126 µm	91 µm	64 µm	46 µm	30 µm	VSM Series
Cloth	**VSM DIAMOND**	point-shaped coated								**DA930X**
Cloth	**VSM DIAMOND**	velour-backed, point-shaped								**DA930K**
Cloth	**VSM DIAMOND**	fully coated								**DA920Y**
Cloth	**VSM CBN**	point-shaped coated								**BA970X**

Backing	Grain technology	Merkmal	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	
Cloth	**VSM ACTIROX**	**TOP SIZE**, 💧					+			+	+																**AK890Y**
Cloth	**VSM ACTIROX**	**TOP SIZE**, 💧					+																				**AK895Y**
Fibre	**VSM ACTIROX**	ALU-X					+			+	+																**AF733**
Fibre	**VSM ACTIROX**						+			+	+																**AF799**
Fibre	**VSM ACTIROX**	**TOP SIZE**					+			+	+																**AF890**
Fibre	**VSM ACTIROX**						+																				**AF979**
Cloth	**VSM CERAMICS**	ALU-X, 💧																									**XK733X**
Fibre	**VSM CERAMICS**	ALU-X																									**XF733**
Cloth	**VSM CERAMICS Plus**	**TOP SIZE**, 💧																									**XK885Y**
Cloth	**VSM CERAMICS Plus**	**TOP SIZE**, 💧																									**XK880Y**
Cloth	**VSM CERAMICS Plus**	💧																									**XK785Y**
Cloth	**VSM CERAMICS**	**TOP SIZE**, 💧																									**XK888Z**
Cloth	**VSM CERAMICS**	**TOP SIZE**, 💧																									**XK877Z**
Cloth	**VSM CERAMICS**	**TOP SIZE**, 💧																									**XK870Y**
Cloth	**VSM CERAMICS**	**TOP SIZE**, 💧																									**XK875X**
Cloth	**VSM CERAMICS**	**TOP SIZE**, velour-backed																									**XK870K**
Cloth	**VSM CERAMICS**	**TOP SIZE**, 💧																									**XK850X**
Cloth	**VSM CERAMICS**	**TOP SIZE**																									**XK870T**
Cloth	**VSM CERAMICS**	**TOP SIZE**, 💧																									**XK870J**
Cloth	**VSM CERAMICS**	**TOP SIZE**																									**XK870F**
Cloth	**VSM CERAMICS**	**TOP SIZE**, velour-backed																									**XL870F**
Cloth	**VSM CERAMICS**	💧																									**XK760Y**
Cloth	**VSM CERAMICS**	💧																									**XK760X**
Cloth	**VSM CERAMICS**	velour-backed																									**XK760K**
Fibre	**VSM CERAMICS Plus**	**TOP SIZE**																									**XF885**
Fibre	**VSM CERAMICS**	**TOP SIZE**																									**XF870**
Fibre	**VSM CERAMICS**	**TOP SIZE**																									**XF850**
Fibre	**VSM CERAMICS**																										**XF760**
Paper	**VSM CERAMICS Plus**																										**XP780**

Other dimensions and grit sizes upon request.

+ The plus in grinding performance

Practice has shown that **ACTIROX** abrasives have a **higher abrasive performance** than comparable conventional abrasives – with a consistent surface finish.

TOP SIZE Grinding-active additional layer reduces the temperature in the grinding zone

ALU-X Grinding-active additional layer, significantly reduces chip adhesion

velour-backed Products with a velour backing

Product overview

	VSM Series	Stainless steel	Unalloyed steel	NE-Metalle	Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynafile sanding	Hand sanding
	RK700X					⊙	⊙	⊙	⊙	⊙				⊙
NEW	KK670F				○				○	○				
NEW	KK670J				○				○		○		○	
	XK789X							●						
	XK786X						●							
	KK790Y					●	●	●						●
	KK791Y						⊙	⊙						
	LK719X						●	●						
	KK718X						●	●						
	KK834X						⊙	⊙	⊙					
	KK712X						⊙	⊙	⊙					
	KK712J				⊙				⊙					
	KK731X						○	○	○	○				
	KK731K										○	○		
	KK772X						⊙	⊙	⊙					
	KK772K											○		
	KK772J				○		○	○	○	○				
	KK712F				○				○	○				
	KK770J				○				○	○				
	CK748X					⊙	⊙	⊙						
	CK918X						⊙	⊙						
	CK772T				○		○	○	○	○				
	CK742J								⊙	⊙				
	KF736										⊙			
	KP712					⊙	⊙							
	CK917C						○	○						

Last revised:

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Features

○ for low to medium contact pressure
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● for medium to high contact pressure
💧 also suitable for wet applications

Flexibility of the backing material (last letter of the series name):

E extremely flexible
F very flexible
J flexible
T semi-sturdy
X sturdy
Y very sturdy
Z extremely sturdy

Stock removal → Surface

Backing	Grain technology	Features	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	1500	2000	2500	VSM Series
Cloth	**VSM ILUMERON**	◊																									**RK700X**
Cloth	**VSM XELERION (AO)**																										**KK670F**
Cloth	**VSM XELERION (AO)**																										**KK670J**
Cloth	**VSM COMPACTGRAIN (CER)**	◊																									**XK789X**
Cloth	**VSM COMPACTGRAIN (CER)**	◊																									**XK786X**
Cloth	**VSM COMPACTGRAIN Plus (AO)**	◊																									**KK790Y**
Cloth	**VSM COMPACTGRAIN Plus (AO)**	◊																									**KK791Y**
Cloth	**VSM COMPACTGRAIN (AO)**	◊																									**LK719X**
Cloth	**VSM COMPACTGRAIN (AO)**	◊																									**KK718X**
Cloth	**VSM COMPACTGRAIN (AO)**	◀ **TOP SIZE**, ◊																									**KK834X**
Cloth	**VSM COMPACTGRAIN (AO)**	◊																									**KK712X**
Cloth	**VSM COMPACTGRAIN (AO)**																										**KK712J**
Cloth	**VSM COMPACTGRAIN (AO)**																										**KK731X**
Cloth	**VSM COMPACTGRAIN (AO)**	velour-backed																									**KK731K**
Cloth	**VSM COMPACTGRAIN (AO)**	◊																									**KK772X**
Cloth	**VSM COMPACTGRAIN (AO)**	velour-backed																									**KK772K**
Cloth	**VSM COMPACTGRAIN (AO)**	◊																									**KK772J**
Cloth	**VSM COMPACTGRAIN (AO)**																										**KK712F**
Cloth	**VSM COMPACTGRAIN (AO)**	◊																									**KK770J**
Cloth	**VSM COMPACTGRAIN (SIC)**	◊																									**CK748X**
Cloth	**VSM COMPACTGRAIN (SIC)**	◊																									**CK918X**
Cloth	**VSM COMPACTGRAIN (SIC)**	◊																									**CK772T**
Cloth	**VSM COMPACTGRAIN (SIC)**																										**CK742J**
Fibre	**VSM COMPACTGRAIN (AO)**																										**KF736**
Paper	**VSM COMPACTGRAIN (AO)**																										**KP712**
Cloth	**VSM KORK SILICON CARBIDE**	◊																									**CK917C**

Other dimensions and grit sizes upon request.

◀ **TOP SIZE** Grinding-active additional layer reduces the temperature in the grinding zone

ALU-X Grinding-active additional layer, significantly reduces chip adhesion

velour-backed Products with a velour backing

Product overview

VSM Series	Stainless steel	Unalloyed steel	NE-Metalle	Backstand	Wide belt grinding	Flat grinding	Centerless	Robotic grinding	Slack of belt	Angle grinding	Disc sanding	Dynafile sanding	Hand sanding
KK815Y				●		●	●						
KK716				●		●							
KK715X				●		●	●						
ZK744X				⊙		⊙	⊙						
ZK713X						⊙	⊙	⊙					
ZK713T						⊙		⊙	⊙		⊙	⊙	
ZK713K										○	○		
ZF714										⊙			
ZF713										○			
KK812X				⊙		⊙	⊙	⊙					
KK732X				⊙									
KK711Y				⊙		⊙	⊙						
KK711X								⊙	⊙			⊙	
KK711K										○	○		
KK711T								○	○				
KK511J								○	○				
KK841F								○	○				
KK532F							○	○	○				
KK511F								⊙	⊙				
KK711E								○	○				
KK114F													○
KF808										●			
KF708													⊙
KP709						●							
CK721X						●	●	●					
CK721J								○	○				
SF08										○			
CP501					○	○							
KV710X				○	○	○	○	○		○			
KV707X					○	○	○	○				○	
KV707T					○	○	○					○	
KV707K										○	○		
KV701X					○	○							
KV701K										○	○		
KV701										○	○		○
KV301										○	○		○
CV701X					○	○	○	○					
CV701													○
CV301													○
KV707										○			

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Stock removal → Surface

Backing	Grain technology	Features	16	20	24	30	36	40	50	60	80	100	120	150	180	220	240	280	320	360	400	500	600	800	1000	1200	VSM Series
Cloth	**VSM ZIRCONIA ALUMINA**	TOP SIZE, 💧					■	■	■	■	■	■															**KK815Y**
Cloth	**VSM ZIRCONIA ALUMINA**	💧			■		■	■	■																		**KK716**
Cloth	**VSM ZIRCONIA ALUMINA**	💧			■		■	■	■	■	■																**KK715X**
Cloth	**VSM ZIRCONIA ALUMINA**	TOP SIZE, 💧					■	■	■	■	■																**ZK744X**
Cloth	**VSM ZIRCONIA ALUMINA**	💧			■		■	■	■	■	■	■	■	■	■	■	■		■								**ZK713X**
Cloth	**VSM ZIRCONIA ALUMINA**						■	■	■	■	■																**ZK713T**
Cloth	**VSM ZIRCONIA ALUMINA**	velour-backed			■		■	■	■	■	■																**ZK713K**
Fibre	**VSM ZIRCONIA ALUMINA**				■		■	■	■	■	■	■	■														**ZF714**
Fibre	**VSM ZIRCONIA ALUMINA**				■		■	■	■	■	■	■	■														**ZF713**
Cloth	**VSM ALUMINIUM OXIDE**						■	■	■	■	■	■	■														**KK812X**
Cloth	**VSM ALUMINIUM OXIDE**	ALU-X					■	■	■	■																	**KK732X**
Cloth	**VSM ALUMINIUM OXIDE**	💧					■	■	■	■	■	■	■	■	■	■	■	■	■		■	■					**KK711Y**
Cloth	**VSM ALUMINIUM OXIDE**	💧			■		■	■	■	■	■	■	■	■	■	■	■	■	■		■						**KK711X**
Cloth	**VSM ALUMINIUM OXIDE**	velour-backed								■	■	■	■														**KK711K**
Cloth	**VSM ALUMINIUM OXIDE**									■	■	■	■	■	■	■	■	■	■		■	■					**KK711T**
Cloth	**VSM ALUMINIUM OXIDE**									■	■	■	■	■	■	■	■	■	■	■	■	■					**KK511J**
Cloth	**VSM ALUMINIUM OXIDE**	TOP SIZE								■	■	■	■	■	■	■	■	■	■		■						**KK841F**
Cloth	**VSM ALUMINIUM OXIDE**	ALU-X									■	■	■	■	■	■	■				■		■				**KK532F**
Cloth	**VSM ALUMINIUM OXIDE**									■	■	■	■	■	■	■	■	■	■	■	■	■	■	■			**KK511F**
Cloth	**VSM ALUMINIUM OXIDE**									■	■	■	■	■		■	■	■	■		■						**KK711E**
Cloth	**VSM ALUMINIUM OXIDE**									■	■	■	■	■	■	■	■	■	■	■	■						**KK114F**
Fibre	**VSM ALUMINIUM OXIDE**	TOP SIZE					■		■	■	■	■	■	■	■	■											**KF808**
Fibre	**VSM ALUMINIUM OXIDE**		■		■	■	■	■	■	■	■	■	■														**KF708**
Paper	**VSM ALUMINIUM OXIDE**						■	■		■	■	■	■	■	■	■	■		■								**KP709**
Cloth	**VSM SILICON CARBIDE**	💧			■		■	■	■	■	■	■	■	■	■	■	■		■		■		■				**CK721X**
Cloth	**VSM SILICON CARBIDE**													■	■	■	■	■									**CK721J**
Fibre	**VSM SILICON CARBIDE**		■		■		■			■	■		■														**SF08**
Paper	**VSM SILICON CARBIDE**							■		■	■	■	■	■	■	■	■	■	■		■						**CP501**
Cloth	**VSM NON-WOVEN (AO/SIC)**	💧										■			■		■				■						**KV710X**
Cloth	**VSM NON-WOVEN (AO/SIC)**	💧										■			■		■				■						**KV707X**
Cloth	**VSM NON-WOVEN (AO)**	💧										■			■		■				■						**KV707T**
Cloth	**VSM NON-WOVEN (AO)**	velour-backed, 💧										■			■		■										**KV707K**
Cloth	**VSM NON-WOVEN (AO)**											■			■			■									**KV701X**
Cloth	**VSM NON-WOVEN (AO)**	velour-backed										■			■			■									**KV701K**
Cloth	**VSM NON-WOVEN (AO)**	💧										■			■			■									**KV701**
Cloth	**VSM NON-WOVEN (AO)**	💧										■			■			■									**KV301**
Cloth	**VSM NON-WOVEN (SIC)**	💧																			■				■		**CV701X**
Cloth	**VSM NON-WOVEN (SIC)**	💧																■			■				■		**CV701**
Cloth	**VSM NON-WOVEN (SIC)**	💧																			■				■		**CV301**
Fibre	**VSM NON-WOVEN (AO)**											■			■												**KV707**

Other dimensions and grit sizes upon request.

TOP SIZE Grinding-active additional layer reduces the temperature in the grinding zone

ALU-X Grinding-active additional layer, significantly reduces chip adhesion

velour-backed Products with a velour backing

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